EVONIK CATALYSTS

Precious Metal Management Services & Refining

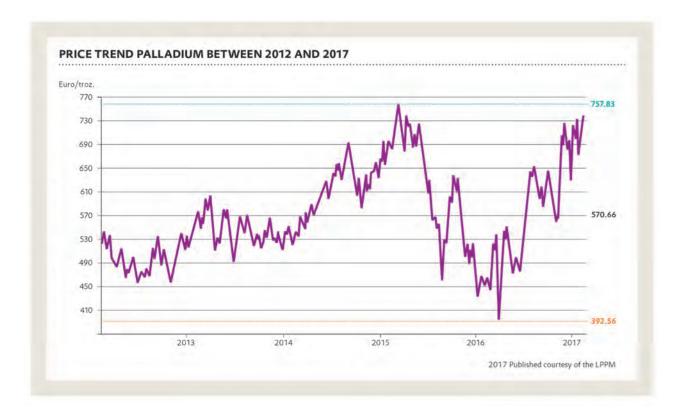


Evonik is your one-stop-shopping address for precious metal purchasing and the efficient refining of your spent catalyst.

Evonik offers:

- · Precious metal sales & purchasing
- Refining services
- Leasing and financing
- Related services









PRECIOUS METALS - Sales & Leasing

Evonik has built an extended service package around precious metal recovery and precious metal management. Our services help you to optimize the logistics, purchasing and financing of the precious metals you need.

Evonik supports your supply chain by either selling or leasing the required amount of precious metal for your order. In cooperation with an established network of metals refiners, banks and traders worldwide, we can close your precious metal loop locally.

By consolidating your metal demands we are able to offer competitive precious metal prices, leasing conditions and metal

shipping/transfer services.

Precious metal purchasing:

- Spot market orders
- · Fixing orders*
- Limit orders
- Split orders
- Forwards

Leasing**, Financing:

- Transition leases
- Long-term leases
- Sell and lease-back
- Forwards

Related services:

- Market statistics
- Logistics for precious metal transactions
- Transfers
- Swaps
- Determination of the precious metal demand in the precious metal cycle
- Critical (minimum) demand
- Future demand
- Precious metal forecasting tool based on catalyst and refining orders

PRECIOUS METALS – Refining Services

The refining process:

Spent catalysts containing precious metals are sent to a metals refinery where the precious metal is extracted from the catalyst. The metals refinery produces solutions of precious metal salts that are subsequently used in the production of fresh catalysts.

Our optimized and state of the art recycling processes maximize precious metal return yields.

Refining services:

- Well established global network of metal refiners
- Transparent processes
- Convenient one-stop-shopping service point for all refining needs
- Interactive calculation tool taking the entire precious metal cycle and catalyst productivity into account

Entire precious metal cycle:

- Management of your precious metal account
- Coordination of refining activities
- Closed precious metal loop
- Support in waste management and notification

Evonik Operations GmbH | Precious Metal Management | Page 2/4

^{*}London fixing plus location charges **securities are necessary, e.g. a bank guarantee

Europe

Evonik Resource Efficiency GmbH Business Line Catalysts Rodenbacher Chaussee 4 63457 Hanau-Wolfgang Germany

Phone +49 6181 59-13399 Fax +49 6181 59-2699

North America

Evonik Corporation Business Line Catalysts 299 Jefferson Road Parsippany, NJ-07054 USA

Phone +1 800 422-8773 Fax +1 973 929-8504

South America

Evonik Brazil Ltda. Business Line Catalysts Alameda Campinas, 579 9th floor 01404-000 São Paulo-SP Brazil

Phone +55 11 3146-4063 Fax +55 11 3146-4086

Japan

Evonik Japan Co., Ltd. Business Line Catalysts Shinjuku Monolith 12th Floor, 2-3-1, Nishi-Shinjuku, Shinjuku-ku 163-0938 Tokyo Japan

Phone +81 3 5323-7363 Fax +81 3 5323-8789

China

Evonik Specialty Chemicals (Shanghai) Co., Ltd. Business Line Catalysts 55 Chungdong Road, Xinzhuang Industry Park 201108 Shanghai China

Phone +86 21 6119-1461 Fax +86 21 6119-1142

India

Evonik Catalysts India Pvt Ltd. F - 1/2, MIDC Phase 1 Dombivli (East) – 421213 District Thane India

Phone +91 25 124 71716 Fax +91 25 124 70269

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EVONIK OPERATIONS GMBH Business Line Catalysts

catalysts@evonik.com www.evonik.com/catalysts www.evonik.com

