

EVONIK CATALYSTS

Let's make a difference





**EVONIK
CATALYSTS**

Think globally
and act locally

- As independent catalyst and adsorbents manufacturers and experts, we are your long-term, solution-oriented, trustworthy partner, for off-the-shelf products or joint development projects.



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- We offer a complete solution: from products to technology to services; from the production of fresh materials to refining and rejuvenating spent catalysts; and from development, to scale-up, to commercial-scale production.
- We think globally and act locally. Working with Evonik means you have direct access to our regional technical and commercial organizations. Our experienced experts strive to respond quickly with high-quality tailored solutions for your specific topic.
- We are a purpose-driven, sustainable, and innovative business, transforming catalyst features into value drivers for the benefit of our customers and the environment. We can help you significantly reduce energy and resource consumption by improving your current process or develop new solutions from scratch.

YOUR PARTNER FOR CHEMICAL CATALYSTS

With more than 80 percent of all chemical products manufactured using catalytic processes, catalysts are the number one value generator in the chemical industry. We know they are at the very heart of your processes. If you are looking for an experienced and reliable catalysts partner, then look no further. Together we will find the best solution to suit your needs. As an international leading provider of catalytic technologies, we serve the markets:

- Life Sciences & Fine Chemicals
- Industrial & Petrochemicals
- Refining & Re-Refining
- Polyolefins





EVONIK INDUSTRIES AT A GLANCE...

Evonik is one of the world leaders in specialty chemicals. Profitable growth and a sustained increase in the value of the company form the heart of Evonik's corporate strategy. Its activities focus on the key megatrends health, nutrition, sustainability and globalization. Evonik's customers benefit from its innovative

products and integrated technology platforms. Evonik is active in over 100 countries around the world. As part of Evonik Operations GmbH, the Business Line Catalysts lives up to the principles of resource efficiency. Our products enable and continuously improve production efficiency.

SALES 2021:

15 billion

ACTIVE IN OVER:

100 countries

EMPLOYEES: more than

33,000

EVONIK IS A MEMBER OF

- the European Catalyst Manufacturers Association (ECMA)
- the Catalyst Manufacturers Association of Japan (CMAJ)
- the Synthetic Organic Chemical Manufacturers Association (SOCMA)
- the Drug, Chemical & Associated Technologies Association (DCAT)
- the American Chemistry Council (ACC)
- the Catalysts Society of Japan (CSJ)

MARKETS & BRANDS

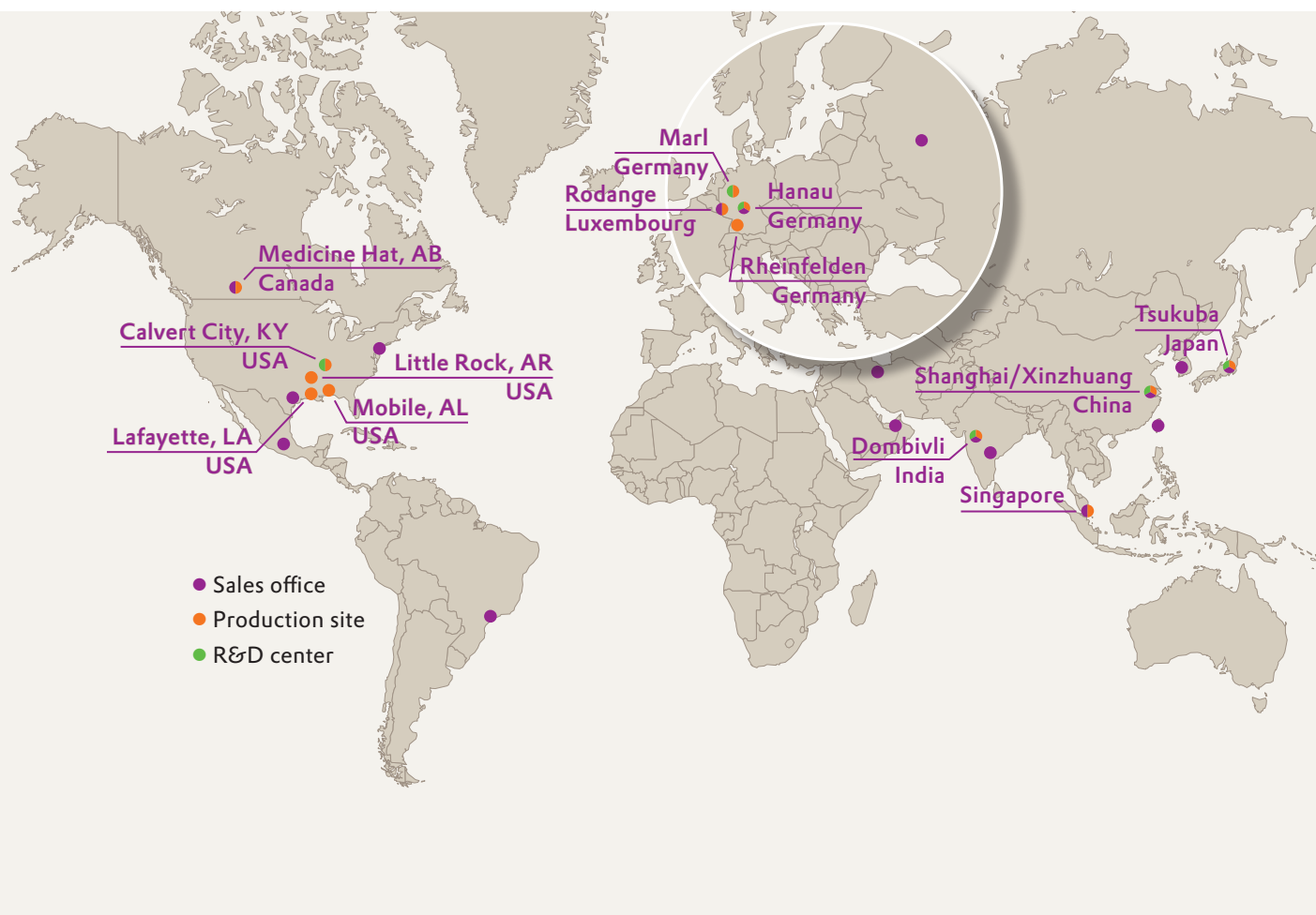
Today, Evonik has several major brands for adsorbents and heterogeneous catalytic processes under one roof. This diverse portfolio of catalysts gives us the flexibility

to find the most cost-efficient solution for your needs. With its catalysts for batch, semi-batch and continuous processes, Evonik serves the following markets:

Market Segment	Brands and Solutions		
Life Sciences & Fine Chemicals	Chromatocel® Metalyst® MC Purocel®	Durocel® MONCAT™	KALCAT™ Noblyst®
Industrial & Petrochemicals	Aerolyst® Durocel® KALCAT® MONCAT® Peroxcel®	Chlorocel™ Dynocel® Maxcel™ Noblyst® Polycel	Dryocel® Hydrocel® Metalyst® MC Octolyst® Specialyst®
Refining & Re-Refining	Catalyst Regeneration Presulfurization Chlorocel® Dynocel® Purocel™	Excel® Rejuvenation UltraCAT® Preactivation Dryocel® Fluorocel™	actiCAT & actiCAT Shield® CatGuard® Durocel® Maxcel™
Polyolefins	Catlyen®	Dynocel®	Polycel



GLOBAL PRESENCE



OUR MISSION

“We provide tailor-made catalyst solutions based on in-depth understanding of customer processes. We broaden our product portfolio and expand our production capacities serving new demands in emerging markets and applications.”

LIFE SCIENCES & FINE CHEMICALS



Life Sciences are helping to improve the quality and standard of living with applications including care specialties, feed and food, pharmaceuticals, edible oils and the agricultural industry.

Fine chemicals are used as starting materials for specialty chemicals. The latter are obtained either by direct formulation or after chemical/biochemical transformation of intermediates to active substances. With the ability to fine-tune selectivity, activity and filterability with

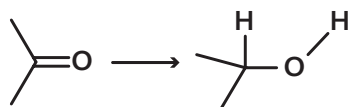
unparalleled precision, regardless of the reaction type, Evonik is the right partner to deliver catalysts that contribute tangibly to value creation. Throughout the process, sustainability concerns motivate us to continuously improve our products and practices.

By enhancing both the efficiency and yields of your chemical processes, our catalysts help to produce a larger quantity of the desired product in a shorter period of time, making a difference in reducing energy and resource consumption.

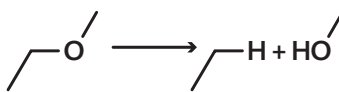
EVONIK PROVIDES:

- A portfolio of
- Heterogeneous and homogeneous catalysts for many reaction types
 - Global presence for close customer proximity
 - Early involvement of Evonik's catalyst experts ensuring successful identification of high-performance catalysts

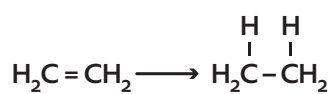
REACTION TYPES



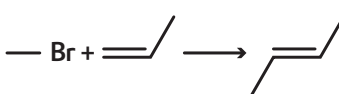
Hydrogenation of C=O bonds



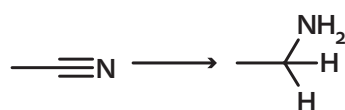
Hydrogenolysis



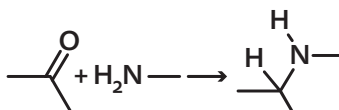
Hydrogenation of CC bonds



CC coupling



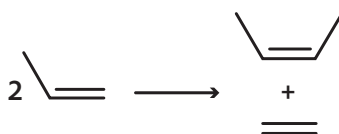
Hydrogenation of CN bonds



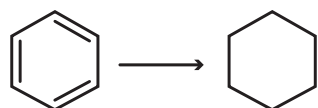
Reductive alkylation/amination



Hydrogenation of nitro groups



Metathesis



Hydrogenation of aromatics



Dehydrogenation/oxidation

INDUSTRIAL & PETROCHEMICALS

Changing markets, innovative technologies and the availability of new raw materials are always posing new challenges but also offering fresh opportunities to the chemical industry.

With Evonik's catalyst experts you have proficient and experienced support at your side. The range of catalysis solutions for the Industrial & Petrochemicals market segment is as extensive and varied as the market itself. Evonik is in a position to actively support the development of catalysts right from the initial concept.

In addition, thanks to many years of experience in scaling-up catalysts, Evonik can efficiently take catalyst recipes developed by customers to full commercial production. With innovative custom-designed catalysts, customers receive specially tailored – and thus the best possible – solutions.

For many existing processes Evonik can offer drop-in solutions based on proprietary catalysts with global references.



Petrochemicals

Evonik's Petrochemicals customers can avail of specially developed proprietary catalysis solutions for applications such as selective hydrogenations of dienes or acetylene in aliphatic, aromatic or aliphatic-aromatic compounds. In the area of oxidation reactions Evonik has developed highly selective catalysts, which can be tailored to required activity, thus fitting to specific plant design. Technology platforms offering lab test facilities, constant product development and in depth technical support complete our value solution approach.

SELECTED APPLICATIONS

Vinyl acetate monomer (VAM)
Alpha-methylstyrene (AMS)
C₃/C₄ Olefins (Propylene, 1-Butene, MTBE)
Vinyl chloride monomer (VCM)



Industrial Chemicals

As in petrochemical applications, exclusively developed catalysts are used here to meet the most varied requirements of our customers in industrial chemicals. Catalysts offered contain a broad spectrum of materials, such as precious and non-precious metals as active components, often supported on substrates with customized acidity or basicity. Increasing the efficiency of the process by means of an optimal combination of activity, selectivity and catalyst service lifetime is a prerequisite for value creation.

SELECTED APPLICATIONS

- Caprolactam
- 1,4-Butanediol (BDO)
- Propylene oxide
- Toluenediamine (TDA)
- Hexamethylenediamine (HMDA)
- Aniline
- Fatty acid hydrogenation
- Stearic acid



POLYOLEFINS

Polyethylene (PE) and polypropylene (PP) have come to be the most important polymers in the world: in 2016, the quantities produced for both plastic materials together amounted to more than 160 million tons; the estimated worldwide capacity for both polymer classes amounted to more than 205 million tons. Ziegler-Natta (ZN) catalysis, for which Karl Ziegler and Giulio Natta were awarded the Nobel Prize for chemistry in 1963, is still widely used today. In PE production, it is used in 50 percent of all cases and in the production of PP, more than 95 percent of the time.

Our Catylen® family of products are key components of the Ziegler and ZN catalysts; although they are used in very small amounts, they have a profound influence on the ultimate properties of the polymers.

The Evonik Catylen® D series offers the broadest selection of silane donors in the industry. In addition, the availability of various packaging options as well as mineral oil dilutions means that Evonik's product offering can accommodate virtually all commercial polypropylene processes in use today.

For catalyst precursors, Evonik's ability to tailor the particle size parameters of the Catylen® S family of products helps to ensure that the catalyst producer can obtain the proper raw material for the desired polyolefin application.

Polypropylene

Polypropylene (PP) is a thermoplastic polymer made by polymerization of propylene. It is used in a wide variety of applications including food packaging, ropes, textiles, plastic parts and reusable containers of various types, laboratory equipment, loudspeakers, automotive components and polymer banknotes.

Polyethylene

Polyethylene (PE) is a thermoplastic polymer made by polymerization of ethylene. It is used in a wide variety of applications where blow molding, injection molding or extrusion coating can be applied.

Polyethylene is the most common polymer and is produced on a multi-million ton scale annually.

STEREOMODIFIERS

Product	Description	Chemical Name
Catlyen® D 300	C donor	Cyclohexylmethyldimethoxysilane
Catlyen® D 400	D donor	Dicyclopentyl dimethoxysilane
Catlyen® D 500	DIB	Diisobutyldimethoxysilane
Catlyen® D 600	DIP, P donor	Diisopropyldimethoxysilane
Catlyen® D 700	IBIP	Isobutylisopropyldimethoxysilane
Catlyen® D 800	NPTMS	n-Propyltrimethoxysilane
Catlyen® D 1000	TEOS	Tetraethoxysilane
Catlyen® D 1200	IBTEO	Isobutyltriethoxysilane
Catlyen® D 1300	PTEO	n-Propyltriethoxysilane
Catlyen® D 1400	IBTMO	Isobutyltrimethoxysilane
Catlyen® D 2100	IPentIP	2-Isopropyl-2-(3-methylbutyl)-1,3-dimethoxypropane

ZIEGLER AND ZIEGLER-NATTA CATALYST PRECURSORS

Product	Process	Application
Catlyen® S 101	Gas phase	PP
Catlyen® S 102	Slurry	PE (HDPE, UHMWPE)
Catlyen® S 103	Gas phase, bulk	PE, PP
Catlyen® S 200	Slurry	PE (HDPE, UHMWPE)
Catlyen® S 300	Gas phase, bulk	PE, PP
Catlyen® S 300 Series*	Gas phase, bulk	PE, PP

PP = Polypropylene, PE = Polyethylene, HDPE = High-density polyethylene,

UHMWPE = Ultra high molecular weight polyethylene

* different particles sizes available

FINDING THE RIGHT CATALYST

With our long history in the development and production of catalysts, we have accumulated considerable expertise and built up a large portfolio of proprietary catalysts. Most of our products have been tailored for many challenging catalytic reactions. Therefore, our portfolio may already contain a suitable catalyst for

your process. To identify this catalyst we can use either classical sampling and testing in your laboratories or our parallel rapid screening equipment. When the need for a custom catalyst arises, we leverage our core competencies in the context of a project.

Custom Catalysts

Over the last two decades the demand for custom specific catalysts has increased dramatically. We are creative in finding new solutions and are open to ideas that are not obvious at first glance. Evonik specializes in scaling-up and producing sophisticated catalysts on a commercial scale. A robust and stable production process is crucial to all catalysts, and we know how

to design this. The best catalyst in the laboratory is of no use if it cannot be produced in commercial quantities. Reliable, delivering on our promises, our professional project management with cross-functional teams makes the project flow smoothly. We are never complacent about our achievements and continually strive for constant self-renewal in our business processes for your benefit.

Project Categories

Joint development

Catalyst and process needs to be developed; close interaction between you and Evonik

Custom design

Catalyst needs to be developed for existing commercial application

Custom manufacturing

Catalyst lab recipe exists, but has not yet been produced commercially

Toll manufacturing

Catalyst and manufacturing process is well defined

MSDS

Material Safety Data Sheets

Material Safety Data Sheets (MSDS) can be obtained from your local sales representative or from:

Evonik Operations GmbH
Postcode 713/303
Product Safety Department
Rodenbacher Chaussee 4
63457 Hanau-Wolfgang
Germany
sds-im@evonik.com

ESHQ

Environment, safety, health and quality

As a subscriber to the Responsible Care® program, Evonik is committed not only to delivering quality products and services but also to maintaining high health, environmental, safety and security standards in the operation of its plants and distribution of its products. Our sites have ISO 9001 and ISO 14001 certification, and all our

US sites are certified in accordance with the RC 14001 standard. Certain products are also Halal and Kosher certified. We take pride in promoting the principles and practices of Responsible Care® by sharing experiences and offering assistance to others who produce, handle transport or dispose of our products.

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